While there's concern our current forces are being stretched to the limit in Iraq and Afghanistan, our armed forces have been almost 50% bigger without a draft (which was ended in 1973). Data from Department of Defense.

Advocates of a draft say that minorities and lower and middle income Americans bear the brunt of service in a volunteer army. The numbers show a mixed picture.

Comparing racial make-up in the army vs. the general population. Higher numbers mean racial groups are over-represented in the army. Numbers lower than one mean they are under-represented.

Comparing wartime recruits to the rest of the population. Bars above zero show that 18-24 year olds from that income bracket are over-represented among recruits in 2003-2005. Bars below zero show that those income brackets are under-represented among recruits.

Map from Wikipedia (we know) - but squares pretty well with info at CIA Factbook, with a couple ambiguities and discrepancies.

Graph from Heritage, using Department of Defense data and Census numbers. Since the DOD doesn't track household income, Heritage looked at recruits' zip codes and assumes their household had the median income from that zip.